

OWNER'S MANUAL

Mini Digital Torque Wrench

BMS Series

BPS Series

DMS Series

DPS Series



Dear Users

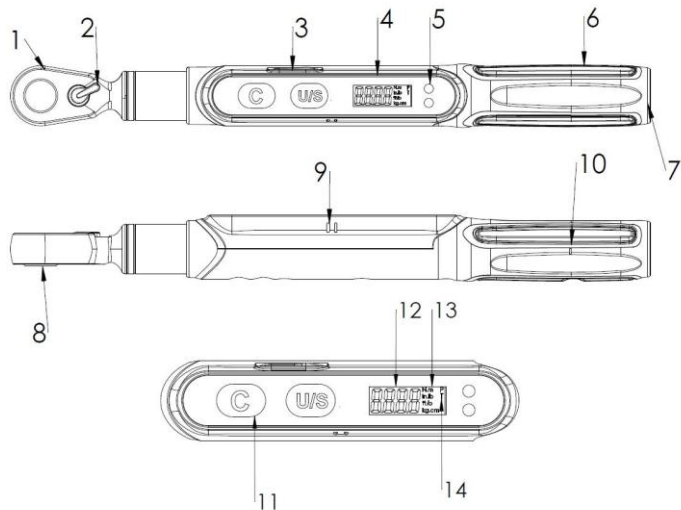
Thank you for using mini digital torque wrench. This manual will help you to use the many features of your new digital torque wrench. **Before operating the torque wrench, please read this manual completely**, and keep it nearby for future reference.

MAIN FEATURES

- Digital torque value readout
- +/-3% accuracy (CW)
- CW and CCW operation
- Peak hold mode
- Engineering units (N-m, ft-lb, in-lb, kg-cm) selectable
- Auto power off after about 5 minutes idle
- Rechargeable batteries are compatible

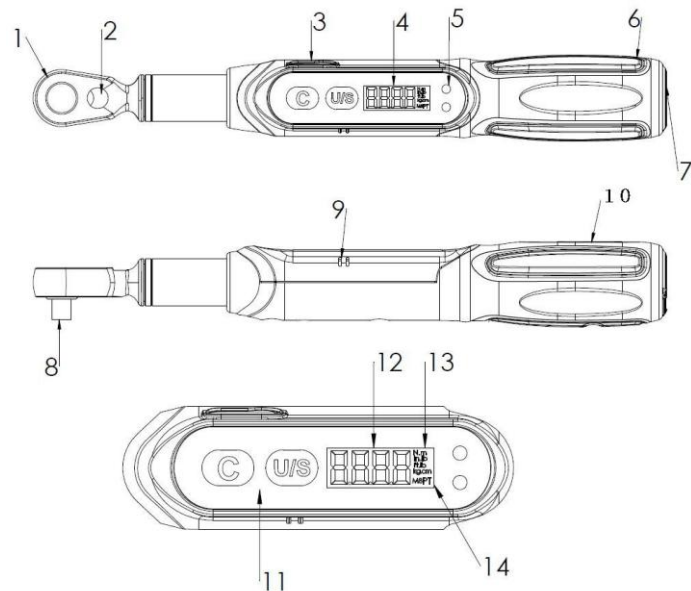
NAMES AND FUNCTIONS OF PARTS

BMS/BPS Series



- | | |
|----------------------------|----------------------|
| 1. Reversible Ratchet Head | 9. Buzzer |
| 2. Direction Lever | 10. Calibration mark |
| 3. Communication Port | 11. Buttons |
| 4. LCD Readout | 12. Torque Value |
| 5. LED Indicator | 13. Units |
| 6. Anti-slip Handle | 14. Peak Mode |
| 7. Battery Cap | |
| 8. Bit Holder | |

DMS/DPS Series



- | | |
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| 7. Battery Cap | |
| 8. Ratchet Drive | |

SELECTION GUIDE

	①	③	④
MODEL NO:	BMS2-006 BMS2-012 BMS2-020 BPS2-006 BPS2-012 BPS2-020	C	N

	②	③	④
MODEL NO:	DMS2-006 DMS2-012 DMS2-020 DPS2-006 DPS2-012 DPS2-020 DPS2-030 DPS3-060 DPS3-085	C	N

① :

Model	Bit end fitting (inches)	Max. Torque
BMS2-006	1/4	6 N-m / 4.424 ft-lb / 53.09 in-lb / 61.22 kg-cm
BPS2-006		
BMS2-012	1/4	12 N-m / 8.85 ft-lb / 106.2 in-lb / 122.4 kg-cm
BPS2-012		
BMS2-020	1/4	20 N-m / 14.75 ft-lb 177 in-lb / 204.1 kg-cm
BPS2-020		

② :

Model	Squire Drive (inches)	Max. Torque
DMS2-006	1/4	6 N-m / 4.424 ft-lb / 53.09 in-lb / 61.22 kg-cm
DPS2-006		
DMS2-012	1/4	12 N-m / 8.85 ft-lb / 106.2 in-lb / 122.4 kg-cm
DPS2-012		
DMS2-020	1/4	20 N-m / 14.75 ft-lb 177 in-lb / 204.1 kg-cm
DPS2-020		
DPS2-030	1/4	30 N-m / 22.12 ft-lb 265.5 in-lb / 306.1 kg-cm
DPS3-060	3/8	60 N-m / 44.24 ft-lb 530.9 in-lb / 612.2 kg-cm
DPS3-085	3/8	85 N-m / 62.7 ft-lb 752 in-lb / 867 kg-cm

③ :

Accuracy	
C	+/-3%-CW / +/-4%-CCW

④ :

Communication	
N	No

SPECIFICATIONS

Model No.	Resolution (N-m)	Torque Measuring Range (N-m)	Length (mm)
BMS2-006	0.001	0.03~6	207
BPS2-006			216
BMS2-012	0.01	0.3~12	207
BPS2-012			216
BMS2-020	0.01	0.3~20	207
BPS2-020			216
All Models			
Accuracy *1	CN		
	CW : ±3% CCW : ±4%		
PC Connectivity	No		
Operation Mode	Peak hold		
Unit Selection	N-m, in-lb, ft-lb, kg-cm		
Head Type	Bits		
Button	2		
Battery *2	AAA x 1		
Operating Temperature	-10°C ~ 60°C		
Storage Temperature	-20°C ~ 70°C		
Humidity	Up to 90% non-condensing		
Drop Test	1 m		
Vibration Test *3	10G		
Environmental test *4	Pass		
Electromagnetic compatibility test *5	Pass		

NOTE: Accuracy is guaranteed from 20% to 100% full scale.

* : See note on page 7

SPECIFICATIONS

Model No.	Gear Teeth	Resolution (N-m)	Torque Measuring Range (N-m)	Length (mm)
DMS2-006	60	0.001	0.03~6	207
DPS2-006				216
DMS2-012	60	0.01	0.3~12	207
DPS2-012				216
DMS2-020	60	0.01	0.3~20	207
DPS2-020				216
DPS2-030	60	0.01	0.3~30	216
DPS3-060	48	0.01	0.3~60	239
DPS3-085	48	0.1	3~85	239
All Models				
Accuracy *1	CN			
	CW : ±3% CCW : ±4%			
PC Connectivity	No			
Operation Mode	Peak hold			
Unit Selection	N-m, in-lb, ft-lb, kg-cm			
Head Type	Lever Type Ratchet			
Button	2			
Battery *2	AAA X 1			
Operating Temperature	-10°C ~60°C			
Storage Temperature	-20°C ~70°C			
Humidity	Up to 90% non-condensing			
Drop Test	1 m			
Vibration Test *3	10G			
Environmental test *4	Pass			
Electromagnetic compatibility test *5	Pass			

NOTE: Accuracy is guaranteed from 20% to 100% full scale.

* : See note on page 7

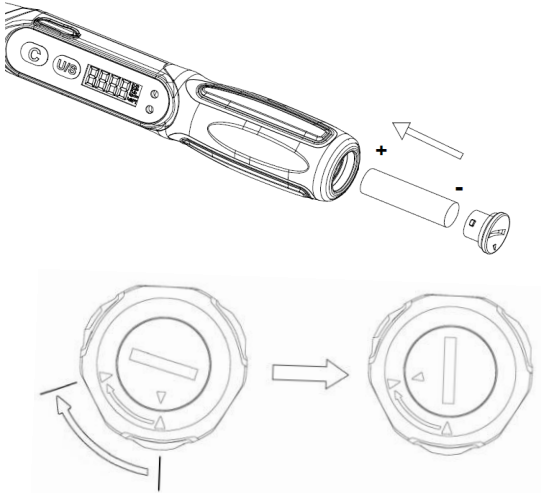
Note:

- *1: The accuracy of the readout is guaranteed from 20% to 100% of maximum range + /- 1 increment. The torque accuracy is a typical value. Calibration point is on the rubber grip. For keeping the accuracy, calibrate the wrench for a constant period time (1 year).
- *2: One AAA battery (Toshiba carbon-zinc battery)
- *3: Horizontal and vertical test.
- *4: Environmental test:
 - a. Dry heat
 - b. Cold
 - c. Damp heat
 - d. Change of temperature
 - e. Impact (shock)
 - f. Vibration
 - g. Drop
- *5: Electromagnetic compatibility test:
 - a. Electrostatic discharge immunity (ESD)
 - b. Radiated susceptibility
 - c. Radiated emission

BEFORE USING THE WRENCH

BATTERY INSTALLATION

- Remove the battery cap.
- Insert one AAA batteries matching the -/+ polarities of the battery to the battery compartment.
- Put on the battery cap and fasten it tightly according to the following figures.



POWER ON AND RESETTING THE WRENCH

- Press **(C)** to power on the digital torque wrench.
- Usually press **(C)** to reset the digital torque wrench before using it.



ATTENTION:

If an external force is applied to the torque wrench during power-on period, an initial torque offset will be recorded in the memory.

AUTO POWER OFF

- The wrench will auto power off after about 5 minutes idle for power saving. Press **(C)** to power on the wrench again.

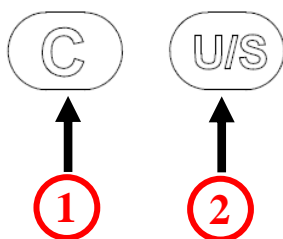
CAUTIONS:

During communication period (**Send** appears), the auto power off function is disabled.

RESETTING THE WRENCH

- If the wrench does not function normally, loosen the battery cap then tighten it to re-start.

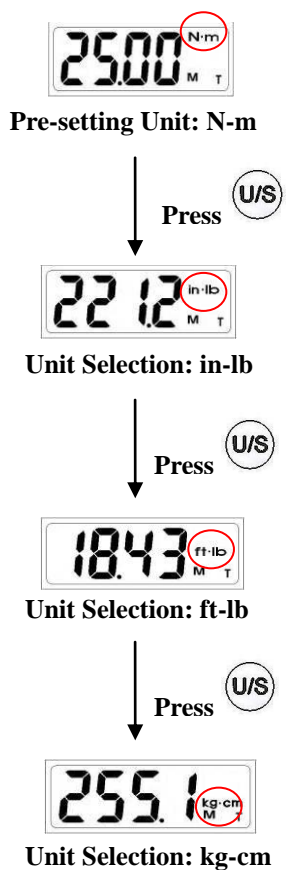
SETUP



① Power On/Clear

② Unit Selection/Setting



STEP 1: UNIT SELECTION

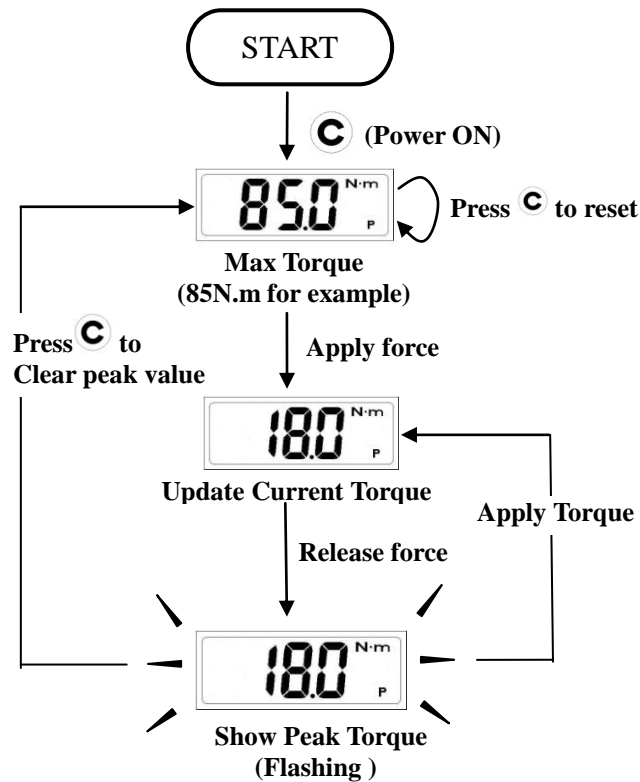


Note:

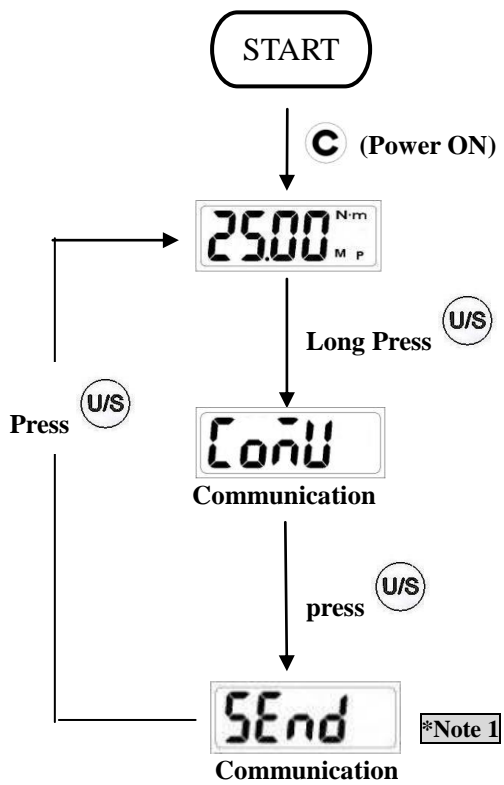
1. The "Unit Selection" is in cyclic.

OPERATION

- Press **C** to power on the wrench and the max torque value will be shown on screen.
- Swing the wrench and the current torque will be updated on screen. 
- Release wrench and the peak torque value will be flashed on screen. The peak torque is the maximum torque during the wrench pulling. 
- Press **C** to clear the current peak value or directly swing wrench again to get another peak torque value.
- Usually press **C** to reset wrench before any new measurement. Notice to keep the wrench horizontal and rest during reset process.



CALIBRATION



Note:

1. Communication mode is for calibration of torque wrench. Please contact your local dealer for more information.

MAINTENANCE AND STORAGE

ATTENTION:

One-year periodic recalibration is necessary to maintain accuracy.
Please contact your local dealer for calibrations.

CAUTION:



1. **Over-torque (110% of Max. torque range) could cause breakage or lose accuracy.**
2. Do not shake violently or drop wrench.
3. Do not use this wrench as a hammer.
4. Do not leave this wrench in any place exposed to excessive heat, humidity, or direct sunlight.
5. Do not use this apparatus in water.(not waterproof)
6. If the wrench gets wet, wipe it with a dry towel as soon as possible. The salt in seawater can be especially damaging.
7. Do not use organic solvents, such as alcohol or paint thinner when cleaning the wrench.
8. Keep this wrench away from magnets.
9. Do not expose this wrench to dust or sand as this could cause serious damage.
10. Do not apply excessive force to the LCD panel.
11. Apply torque slowly and graspe the center of the handle. Do not apply load to the end of handle.

BATTERY MAINTENANCE

1. When the wrench is not used for an extended period of time, remove the battery.
2. Keep a spare battery on hand when going on a long trip or to cold areas.
3. Sweat, oil and water can prevent a battery's terminal from making electrical contact. To avoid this, wipe both terminals before loading a battery.
4. Dispose of batteries in a designated disposal area. Do not throw batteries into a fire.

Rev. : BMS/BPS/DMS/DPS 1.0